









"PROMOTING ENERGY EFFICIENCY AND RENEWABLE ENERGY IN SELECTED MSME CLUSTERS IN INDIA"

To develop and promote a market environment for introducing energy efficiency and enhanced use of renewable energy technologies in process applications in the selected energy-intensive MSME clusters, United Nations Industrial Development Organization (UNIDO) in collaboration with Bureau of Energy Efficiency (BEE) is implementing a project titled "Promoting Energy Efficiency and Renewable Energy in selected MSME clusters in India" funded by Global Environment Facility (GEF) and co-financed by Ministry of Micro, Small and Medium Enterprises (MoMSME) and Ministry of New and Renewable Energy (MNRE).

Installation of electric grinders in place of pneumatic grinders to save energy in a foundry unit

Objective

To minimize the energy consumption by replacing the pneumatic grinders with electric grinders in a foundry.

Implementation

Pneumatic grinders were used to remove residues from the surface of the products. These were replaced with electric grinders to reduce energy consumption.

Principle

Pneumatic tools are driven by compressed air and compressed air is highly energy intensive as only 10 to 30% of energy reaches the point of end-use and rest is converted to unusable heat energy. Whereas, electrical tools need no such conversionand are efficient. So, using electrical tools in the industry instead of pneumatic tools will eliminate the process of conversion of electrical energy into compressed air, leading to significant energy savings.











Unit Profile

Pioneer Engineering Industries Ltd. is a medium scale foundry unit located in Ujjain, Madhya Pradesh. The unit manufactures different types of grey iron (GI) casting and spheroidal graphite (SG) iron castings. Average production of unit is about 5,000 tons per year.

Benefits

- Increased energy savings
- **Reduced energy costs**

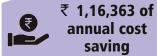


Outcomes





22,464 kWh of annual energy saving





18.4 of CO₂ reduction per year (0.82 kg/kWh)



Replication Potential

In all the units with pneumatic hand tools.

Cost Economics	Before implementation	After implementation
Operating power (kW)	4.2	0.6
Electricity consumption per annum (6,240 hr/yr)	26,208 (kWh/yr)	3,744 (kWh/yr)
Energy saving per annum (kWh/year)	22,464	
Cost savings per year (₹ 5.18/ kWh)	₹ 1,16,363	
Investment cost	₹ 10,000	
Simple Payback period	1 month	



Calculation Energy savings per annum (kWh/year) = (Energy consumption before implementation- after implementation, kWh/hr) * no of working hours/year

PMU

Contact details:

Unit

Mr. Hemant Lele	
Pioneer Engineering Industries Ltd.	
No. 75/8&9, Industrial Area, Maxi Road	
Ujjain - 456010, Madhya Pradesh	
+91 80429 64126	

Cluster Leader 0

GEF-UNIDO-BEE

4th Floor, Sewa Bhawan, Sector-1, R.K. Puram, New Delhi - 110066 gubpmu@beenet.in +011-26194770

United Nations Industrial Development Organization

Mr Sanjaya Shrestha Industrial Development Officer s.shrestha@unido.org